

## **PECTIN YELLOW**

E440i - E337 - E452i - dextrose or sucrose

| GENERAL CHARACTERISTICS |  |  |
|-------------------------|--|--|
| Physical aspects        | Creamy-white to light brown-powder   |  |
| Organoleptic aspects    | Odourless and tasteless  |  |
| Origin                  | Apple – Citrus   |  |
| Chemical status         | - High methoxyl pectin E 440i - Sodium potassium tartrate E 337 - Sodium polyphosphate E 452i (Max.5%)* *P2O5 content max: 0.71% - Dextrose or Sucrose |  |

| DESCRIPTION           |   |
|-----------------------|---|
| Function / Properties | This product is a blend of food additives used as a texturing agent. It is a gelling agent (in an acid and much sweetened environment: SS > 76 %, pH = 3.2 - 3.5) particularly suited to the manufacture of confectionery with or without pulp, at a dosage of 1.00 to 2.00 %. The gelification occurs by the addition of acid in solution after baking.  |
| Functionality         | DISPERSION  To disperse the product without lumps:  premix the powder with the other dry ingredients, and pour the preparation into the liquid under efficient stirring in order to obtain a complete dispersion.  or, disperse it in a non-solvent medium (oil, alcohol, concentrated sugar solutions > 65° Brix).  DISSOLUTION  The dissolution of the product depends on the medium and the process: it is improved by heat treatment (time, temperature), shear-stress (propeller, homogenizer). A complete dissolution is rapidly obtained at 80 / 85°C (176 / 185°F). It can be difficult in a high calcium medium (hard water > 80 ppm Ca++, milk), then it requires extra time or sequestering salts. |
| Applications          | MEDIA / USES The product can be used in sweetened or fruit media. The maximum dosage is about 3% in cold water and 6 to 8 % in hot water. TEXTURE The final texture is rather firm, and a little melting. The gel is not thermoreversible.  |

| INSTRUCTIONS OF USE / DOSAGE    |             |
|---------------------------------|-------------|
| APPLICATIONS RECOMMENDED DOSAGE |             |
| Fruit jelly                     | 1.0 à 1.2 % |
| Jelly confectionery             | 1.6 à 1.7 % |

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| RECIPES          |  |
|------------------|--|
| Jelly confection | ery  |
| Ingredients      | <ul> <li>16 to 17 g of yellow pectin</li> <li>550 g of sugar</li> <li>320 to 380 g of crystal glucose DE40</li> <li>360 ml of water</li> <li>6 to 7.5 g of tartaric or citric acid (solution at 50%)</li> </ul>  |
| Realisation      | <ul> <li>Pre mix the pectin with 50 g of sugar</li> <li>Heat the water in the basin and pour in rain the pre-mixed pectin.</li> <li>Let it boil for 1 to 2 minutes, add sugar and glucose.</li> <li>Cook until 78% dry extract</li> <li>Stop the heating, add the aroma and the colorant and pour the previously dissolved acid into its own weight of water</li> <li>Keep the pouring temperature above 90 °C to avoid setting before the jelly is completely poured</li> </ul> |
| Fruit jelly      |  |
| Ingredients      | <ul> <li>10 to 12 g of yellow pectin</li> <li>500 g of fruit pulp</li> <li>600 g of sugar</li> <li>150 g glucose syrup DE40</li> <li>3 to 5 g of tartaric acid or 4.5 to 7.5 g of citric acid</li> </ul>   |
| Realisation      | <ul> <li>Pre dry mix pectin with 50g of sugar</li> <li>Heat the pulp in a bowl with stirring and rain the mixture pectin / sugar</li> <li>Bring to the boil 1 to 2 minutes, then add the glucose syrup and sugar gradually,</li> <li>Cook until obtaining the dry extract of 76/77%</li> <li>Turn off the heating and stir with dissolved acid in its own weight of water</li> <li>Pour into a funnel</li> </ul>   |
| Tomato jelly     |  |
| Ingredients      | <ul> <li>440 g of tomato pulp</li> <li>160 g of tomato concentrate</li> <li>2.8 g of soya sauce, 1g of thyme, 4g of Kâmpôt Black Pepper</li> <li>20 g of yellow pectin</li> <li>1 000 g of maltitol</li> <li>20 g of tartaric acid solution at 50%</li> </ul>  |
| Realisation      | <ul> <li>Premix the tomato pulp, the tomato concentrate, the soya sauce, the thyme and the black pepper.</li> <li>Premix the yellow pectin and the maltitol</li> <li>Heat the first mix at 60°C, and boil the first and the second mix together</li> <li>Add the tartaric acid and pour into a funnel</li> </ul>   |

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| Physico-chemical specifications |                     |
|---------------------------------|---------------------|
| pH (1 % sol.)                   | 4.1 – 4.6           |
| Loss on drying                  | < 16 %              |
| Granulometry (>315 μm)          | < 1 %               |
| Degree of esterification        | 61 %                |
| Heavy metals                    |                     |
| - Lead                          | < 5 ppm             |
| - Mercury                       | < 1 ppm             |
| - Arsenic                       | < 3 ppm             |
| - Cadmium                       | < 1 ppm             |
| Microbiological specifications  |                     |
| Total plate count               | < 1000 cfu/g        |
| Yeasts and moulds               | < 100 cfu/g         |
| Salmonella                      | Absence in 25 grams |
| E.coli                          | Absence in 1 gram   |

| NUTRIONAL INFORMATION FOR 100G |                   |  |
|--------------------------------|-------------------|--|
| Energetic Value                | 190 Kcal / 770 KJ |  |
| Lipids                         | 0 g               |  |
| - Saturated Fatty Acid         | 0 g               |  |
| Carbohydrates 21 g             |                   |  |
| - Sugars 10 g                  |                   |  |
| Dietary fibres                 | 49 g              |  |
| Proteins                       | 1.5 g             |  |
| Salt                           | 7.7 g             |  |
| Minerals                       |                   |  |
| - Sodium                       | 3080 mg           |  |
| - Calcium                      | 290 mg            |  |
| - <b>Potassium</b> 4420 mg     |                   |  |
| - Magnesium                    | 35 mg             |  |
| - <b>Iron</b> 0.5 mg           |                   |  |

| ALLERGENS                              |          |
|--|----------|
|  | Presence |
| Peanuts and products thereof           |          |
| Celery and products thereof            |          |
| Cereals, gluten and products thereof   |          |
| Crustaceans and products thereof       |          |
| Tree nuts and products thereof         |          |
| Sesames seeds and products thereof     |          |
| Molluscs and products thereof          |          |
| Mustard and products thereof           |          |
| Milk and milk products                 |          |
| Lupin and products thereof             |          |
| Eggs and products thereof              |          |
| Fish and products thereof              |          |
| Soya and products thereof              |          |
| Sulphur dioxide and sulphites > 10 ppm | 208      |

| DIET       |              |           |
|------------|--------------|-----------|
|            | Suitable for | Certified |
| Halal      | ×            |           |
| Kasher     | (Pix         | X         |
| Vegan      | X            |           |
| Vegetarian | X            |           |

| PACKAGING/STORAGE  |   |
|--|---|
| Packaging  | 150 g or 1 Kg net plastic tin - 25 Kg net cartons lined with polyethylene bag |
| Storage conditions Store in a cool and dry place in its original packaging |   |
| Shelf life   | 1 year minimum in its original and unopened packaging                         |

**ARTICLE CODE**  $150 \text{ g} \Rightarrow 10104$   $1 \text{ KG} \Rightarrow 1615\text{A}$   $25 \text{ KG} \Rightarrow 1616\text{K}$ 

This specification is correct at the time of issue, but may be subject to alteration. The information herein is to our best knowledge true and accurate, but all recommendation or suggestions are made without guarantee.

## Société Louis François S.A.S

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